

ANHUI QUANCHAI DIESEL ENGINE CATALOGUE MODEL S195 S110 S1105**Cylinder Block Assemble Fig. 1**

No.	Name	Part No.
1	Cylinder head nut	195-01001
2	Cylinder head gasket	195-01002-1
3	Cylinder liner	195-01003
4	Cylinder liner water seal ring	195-01004
5	Cylinder head stud	195-01005-1
6	Cylinder block	195-01006-1
7	Hopper packing	195-01007
8	Washer 10-140HV	GB97.1-85
9	Hexagon bolt	M10*25 GB5783-86
10	Washer	195-01008
11	Lifting stud	195-01009
12	Washer 12-140H	GB97.1-85
13	Lifting eye-nut	195-010101
14	Hexagon bolt	M8*18 GB5783-86
15	Spring washer	Washer 8 GB93-87
16	Washer 8-140HV	GB97.1-85
17	Upper cover of the cylinder block	195-01001
18	Packing sheet of upper cover	195-01012
19	Locating pin	195-01013
20	Gear casing packing	195-01014
21	Single row ball bearing	20S GB276-64
22	Circlip	195-01015-1
23	Hexagon bolt	M8*95 GB5782-86
24	Starting shaft bushing(A)	196-01016
25	Speed governing gear shaft	196-01017
26	Camshaft front bushing	196-01018
27	Hexagon bolt	M8*25 GB5782-86
28	Hexagon bolt	M8*55 GB5782-86
29	Spring washer	Washer 10 GB93-86

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